IN THE CLAIMS

Please amend claims 1-6 by rewriting the same as follows:

1. (Currently Amended)   A ring <u>comprising:</u>

a first band portion having an inner surface and an outer surface<u>;</u>

a second band portion having ~~an~~ <u>a solid</u> inner surface and an outer surface<u>;</u> and

a plurality of openings cast in said first <u>band</u> portion extending from the inner surface to the outer surface<u>,</u>

<u>whereby said openings are clearly defined by the solid inner surface of the second band portion.</u>

2. (Currently Amended)   The ring of claim 1 <u>whereby</u> said openings form indica or geometric designs.

3. (Currently Amended)   The ring of claim 1 <u>whereby</u> the first portion has an outer surface which is <u>substantially</u> the same diameter as the inner surface of the second portion.

4. (Currently Amended)   The ring of claim 3 <u>whereby</u> the first portion fits inside the second portion to form a single ring.

5. (Currently Amended)   The ring of claim 4 <u>whereby</u> the inner surface of the second portion is flat and forms the back surface of the openings of indica or designs in the first portion.

6. (Currently Amended)   The ring of claim 1 <u>whereby</u> the first portion and the second portion are of different precious metals and are cast separately and fitted together.

7. (Withdrawn)   The ring of claim 12

the first and second portions are of the same metal and are

cast together as a unitary piece.

8. (Original)The ring of claim 6 wherein the first and second portions are cast from wax by the lost wax process.

9. (Withdrawn)   The ring of claim 7

Wherein the ring is cast by the lost wax process.

10. (Withdrawn)   The process of casting a ring making two wax molds

comprising making an inner ring portion and an outer ring portion and the inner ring being cast with openings there through so that the outer ring position shows through the holes in the inner ring portion.

11. (Withdrawn)   The process of claim 10 wherein the rings are cast together as a single ring.

12. (Withdrawn)   The process of claim 10 wherein the inner ring portion are cast separately.